



OUR EXPERIENCE, YOUR ADVANTAGE

Proudly Made in Australia and Exporting to the World

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SANDING ATTACHMENT INSTRUCTION

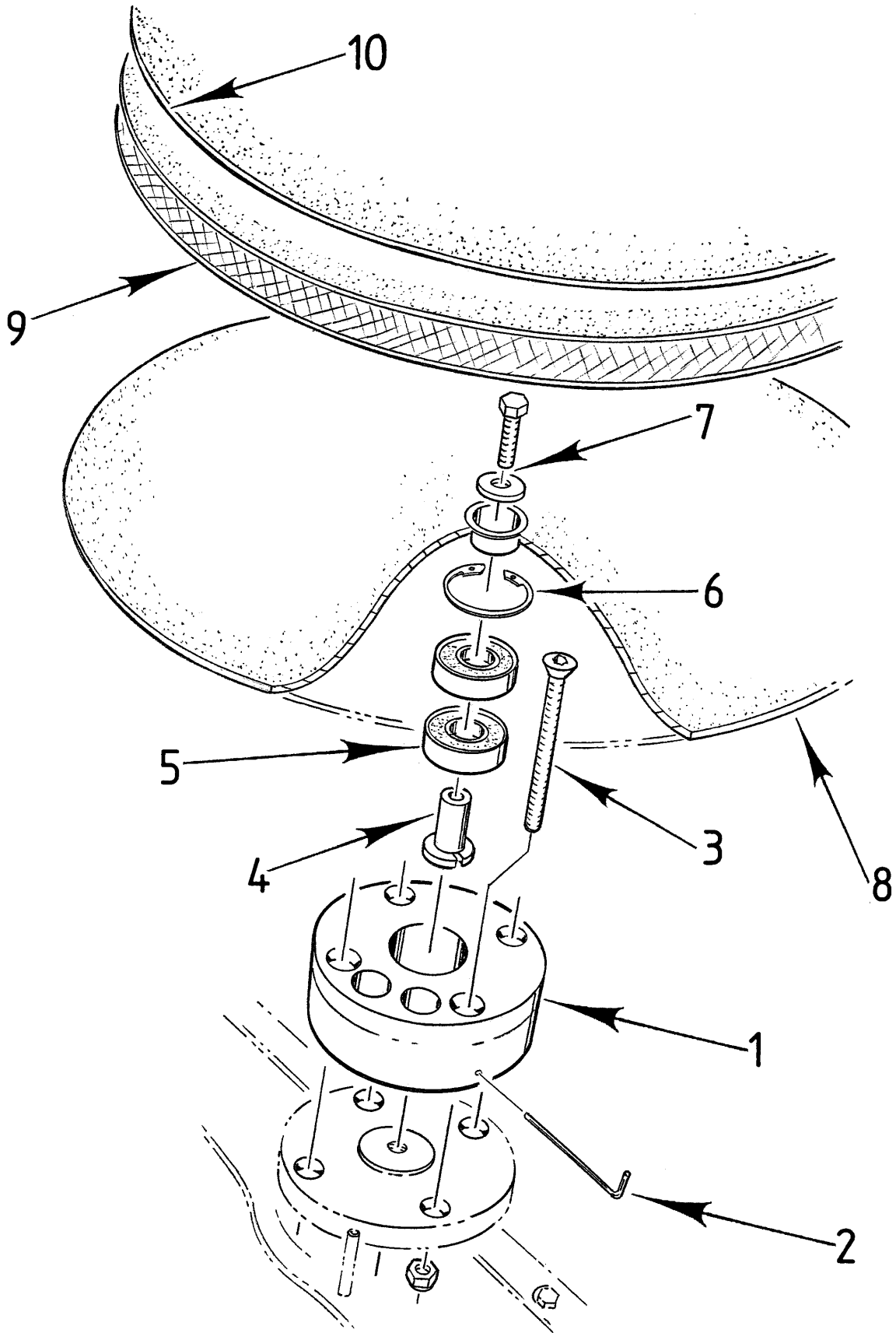
The Sanding Attachment is designed specifically for Finishing Slabs using your Lucas Mill. It adapts onto the Output Shaft of your Mill where the Saw Blade is fitted.

TO SAND YOUR TIMBER WITH THE SANDING ATTACHMENT

- Use the Countersunk Bolts and Nuts provided to attach the Drive Hub to the Output Shaft. (Model 7, 8, & 10 – 5 x M8x60, Model 6 - 4 x M8x60) Make sure that you use the nuts provided as locking nuts on the Drive Hub.
- Attach the Aluminium Backing Disc to the Hub using the M10x25 Hex Bolt and washer. **NOTE:** It is important that the 2mm Washer is used.
- To tighten the bolt locate the 4mm hole on the side of the Sanding Drive Hub and insert the Allen key, at the same time lining up the slot of the Inner Spacer.
- Place the Velcro Foam Backing Pad onto the Aluminium Backing Disc. Push down firmly.
- Fit the Sanding Disc.

GETTING READY TO SAND

- Place Sanding Disc over work. Lower the End Frames until the sanding pad just touches the work surface. Visually check that the disc has even contact with the work. Lower the end frames evenly between 3mm and 5mm to apply pressure onto the work surface.
- Use full Throttle when using sander.
- Move the Power Head North, South, East and West until all the surface area has been sanded. Continue until you are satisfied with the finish.
- By using the discs provided repeat this procedure using the coarse paper down to the fine paper until you obtain a finish you are happy with.

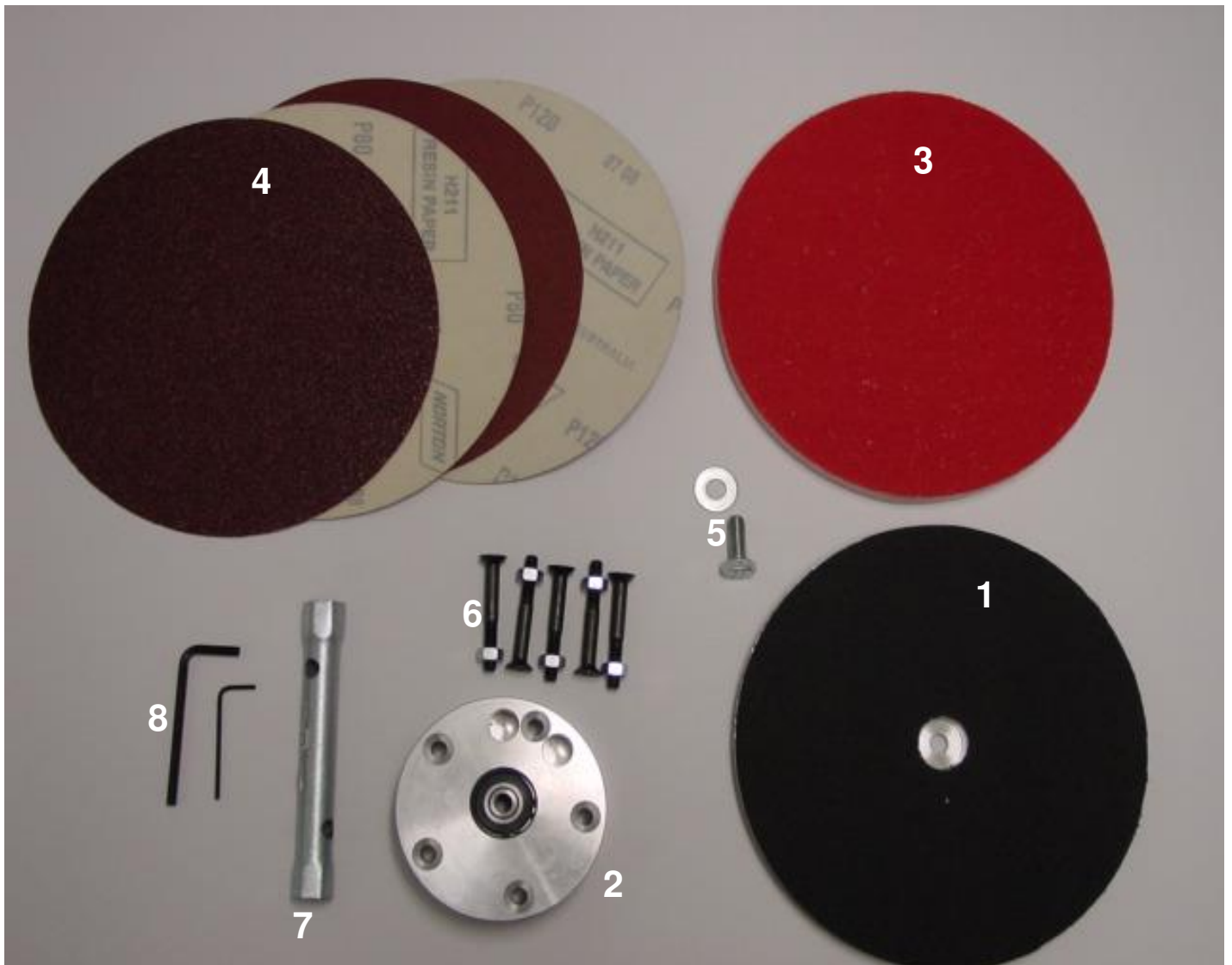


SANDING ATTACHMENT (SA)

MODELS 4 & 6 (SA6)

MODELS 7 8 & 10 (SA8)

KEY	PART NO	DESCRIPTION
1	SA6-1	Hub - Orbital Mounting - Model 4 & 6
	SA8-1	Hub - Orbital Mounting - Model 7 8 & 10
2	SA-2	Key - Allen 3mm
3	SA-3	Bolt & Nut - (M8x60) Grade 12.9 Countersunk bolt & nut
4	SA-4	Spacer - Inner
5	SA-5	Bearings - 6202V - 2 required
6	SA-6	Circlip - 38mm internal
7	SA-7	Bolt & Washer - (M10x25) Grade 8.8 bolt - 10x25x2 flat washer
8	SA-8	Disc - Aluminium Sanding Disc including velcro
9	SA-9	Pad - Velcro foam backing
10	SA-24	Disc - 24 Grit velcro back sanding
	SA-40	Disc - 40 Grit velcro back sanding
	SA-80	Disc - 80 Grit velcro back sanding
	SA-120	Disc - 120 Grit velcro back sanding
	SA6-10	COMPLETE Sanding Attachment Model 4 & 6
	SA8-10	COMPLETE Sanding Attachment Model 7 8 & 10



- 1 - Aluminium Backing Velcro Disc
- 2 - Aluminium Random Orbital Drive Hub
- 3 - Velcro Foam Backing Pad
- 4 - Velcro Back Sanding Discs (2 x 24, 40, 80 & 120 grit)
- 5 - M10x25 Grade 8.8 Hex Bolt and 10x2x2 Flat Washer
- 6 - M8x60 Countersunk Bolt Grade 12.9 Black x 4 - Model 6
M8x60 Countersunk Bolt Grade 12.9 Black x 5 - Model 8
- 7 - 16x17mm Tube Spanner
- 8 - 3mm & 5mm Allen Keys