



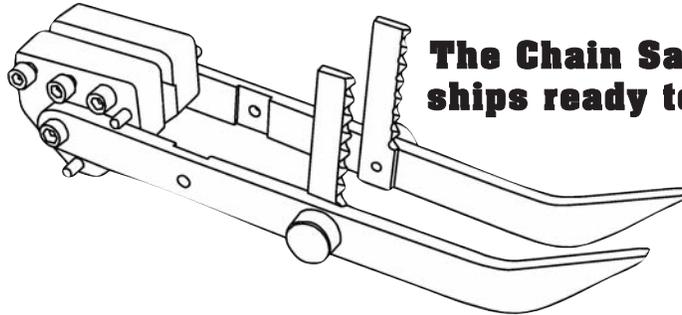
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CHAIN SAW BUDDY INSTRUCTIONS

INSTALLATION

Warning: Turn off gas engine or unplug electric chain saw.

Warning: Cutting edges of saw chain are sharp. Wear protective gloves when handling chain.



The Chain Saw Buddy ships ready to install!

1. Place chain saw bar in center slot of Chain Saw Buddy body with the end of the bar near the pointed ends of the arms. (See figure 6) Finger turn hexhead bolts until they are up against the bar, but do not tighten them.

2. With the arms in the upper position, resting against the top body stops, (See figure 2) move the Chain Saw Buddy so the bar is above the creases on the front and back of the body (See figure 3).

Note: Aligning the chain above the creases in the body will automatically keep the chain above the bottom of the arms approximately 1/2 inch (See figure 4).

3. Also align the chain on end of bar approximately 1/2 inch inside the ends of the arms at the bottom. (See alignment marks in Figure 4 and see Figure 6)

4. Holding this alignment in place, tighten hexhead bolts using large hex key.

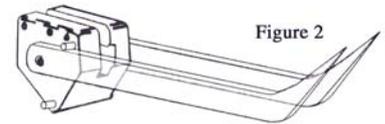
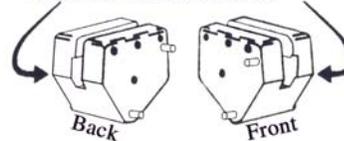


Figure 2

Figure 3
Saw chain on bottom of bar must be installed above the creases.



Back

Front

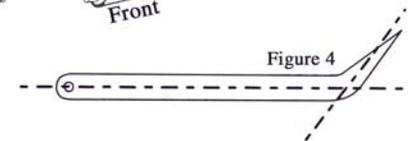


Figure 4

Note: Always maintain proper chain tension in accordance with your chain saw manual.

USE

The Chain Saw Buddy attaches to a chain saw bar and is used to aid the operator in making faster cuts with a chain saw on felled wood without letting the chain touch the surface underneath.

How to Use

When you lift your chain saw the Chain Saw Buddy arms will fall into the lower position resting against the bottom body stops. (See figure 5) Insert the pointed ends of the lowered arms up under the front edge of the felled log. Then tilt the chain saw forward, cutting through the log. When the arms reach the top body stops, (See figure 6) the chain saw bar cannot go any lower. This allows you to cut completely through the wood yet keep the chain off the surface underneath.

Note: At first, using the Chain Saw Buddy will likely feel cumbersome. Having the Chain Saw Buddy hanging on the bottom of your chain saw bar may initially feel like you have an extra appendage. This should only last a few minutes before you start feeling comfortable using the Chain Saw Buddy.

Note: When you begin each cut the saw chain will roll the wood toward you until it hits the serrated stops. Make sure your footing is firm and you have a firm grip on the chain saw handles so you can maintain complete control.

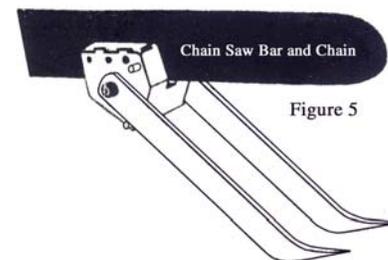


Figure 5

Figure 6

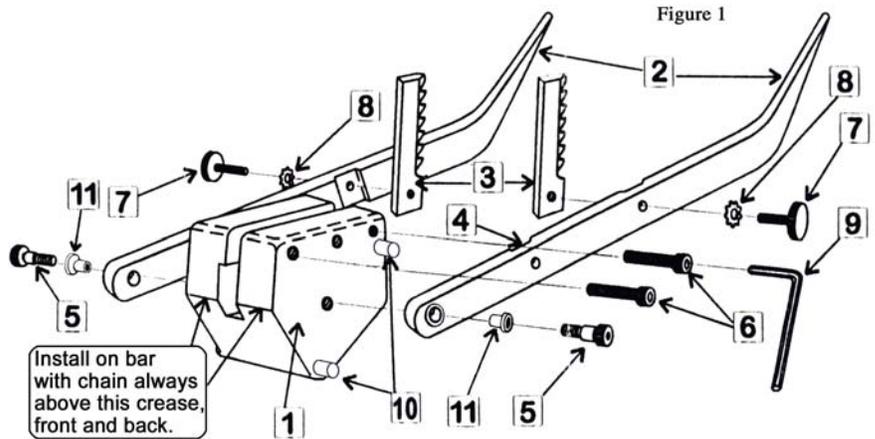


⚠ ASSEMBLY WARNING!

Over tightening of the three mounting bolts on the body will cause the body to crack or break. Tighten the three bolts until they touch the chain saw bar, and then starting with the center bolt, turn 1/8 of one turn. Repeat the procedure for the other two bolts. **Do not tighten the bolts until the bolt heads touch the body.** If you over tighten the bolts, you will keep spreading the slot and crack the body.

PARTS LIST

1. Body (1)
2. Arms (2)
3. Serrated Stops(2)
4. Alternate Serrated Stop Placements for Larger Wood
5. Shoulder Bolts (2)
6. Hexhead Bolts (3)
7. Knobs (2)
8. Star Washers (2)
9. Large Hex Key for Hexhead Bolts(1)
10. Body Stops
11. Bushings (2)



Refer to **Figure 1** above when assembling/disassembling the Chain Saw Buddy.

1. Using the star washers and knobs, install serrated stops in arm slots furthest from the body to cut wood 4" or less in diameter. Make sure serrations are pointing away from the body. Install serrated stops in slots closest to body when cutting wood larger than 4".

Note: DO NOT use slots closest to body when cutting wood 4" in diameter or smaller.

2. With slotted sides facing in and tips pointing upward, attach the arms to body between body stops using shoulder bolts. Tighten firmly using enclosed small hex key.

3. Screw hexhead bolts into top holes just until they reach the other ends of the holes.

⚠ WARNING! READ CAREFULLY!

BEFORE INSTALLING OR USING the Chain Saw Buddy, carefully read and make certain you understand all warnings, procedures and safe operating instructions inside this package and in the Owner's/Operator's Manual provided with your chain saw.

ALWAYS follow all procedures and safe operating instructions in this package and in the Owner's/Operator's Manual provided with your chain saw.

NEVER install or operate a Chain Saw Buddy on any chain saw on which any safety device, feature or guard (provided for your safety by the chain saw manufacturer) has been removed, improperly installed, modified, made inoperative, or is in poor condition.

NEVER use a Chain Saw Buddy in any manner or for any purpose other than those recommended in this package.

ALWAYS prepare the work area to provide a safe working environment.

ALWAYS maintain proper chain tension on your chain saw. A loose chain will interfere with the safe operating of the Chain Saw Buddy.

ALWAYS wear eye protection, heavy-duty gloves and safety gear recommended by your chain saw manufacturer when handling or operating a chain saw.

NEVER install serrated stops in the arm slots closest to the body to cut wood 4" or smaller.

DO NOT fell trees using a Chain Saw Buddy attached to your chain saw.

ALWAYS be a responsible chain saw operator. Watch what you are doing, be aware of your surroundings and follow all safe operating procedures provided in this package and in the Owner's/Operator's Manual provided with your chain saw.

REMEMBER! Only you can prevent mishaps and injuries.

THINK SAFETY! BE SAFE!